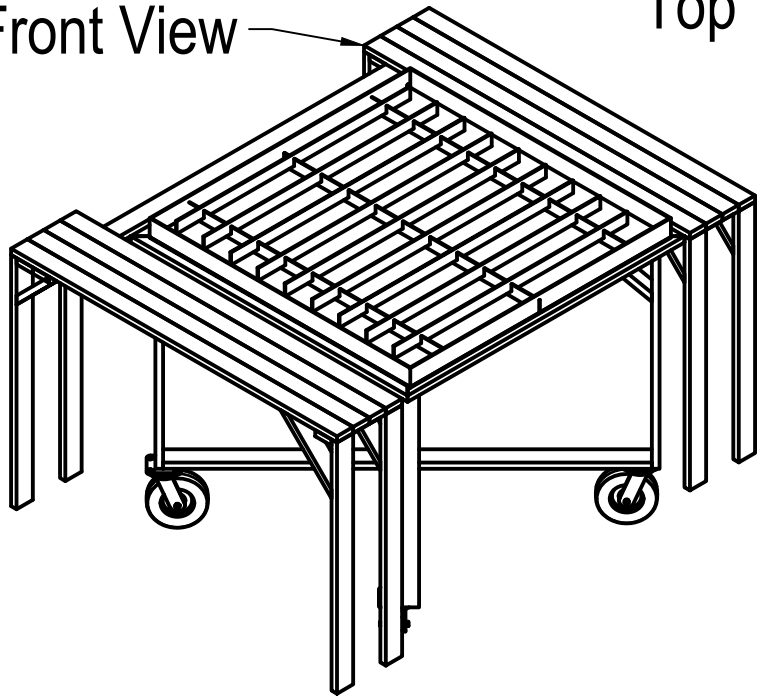
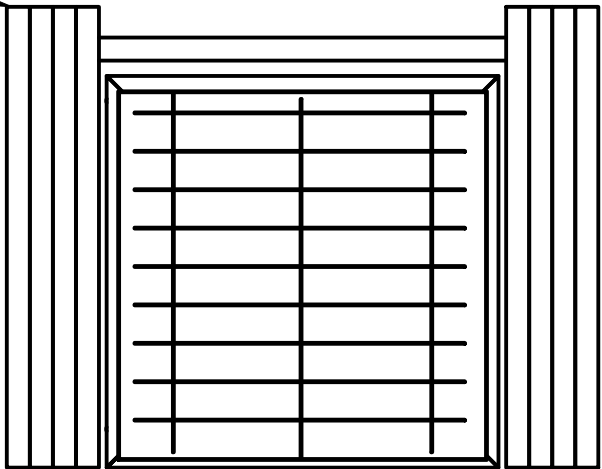


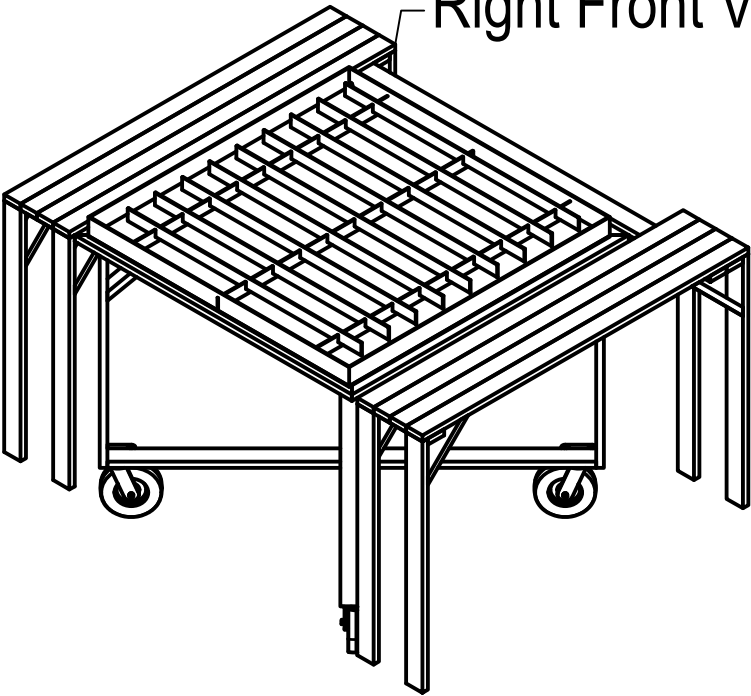
Left Front View



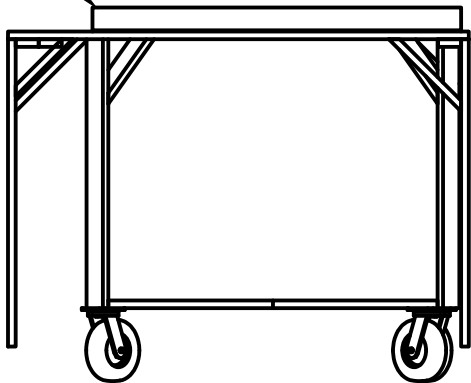
Top View



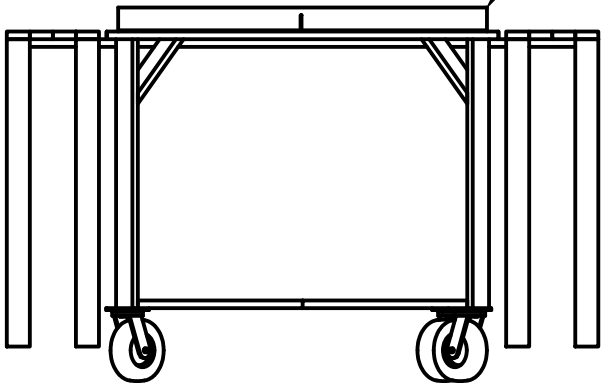
Right Front View



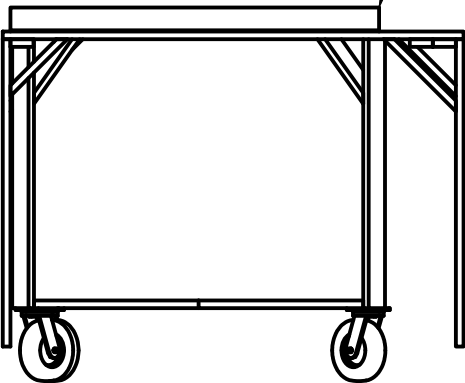
Left View



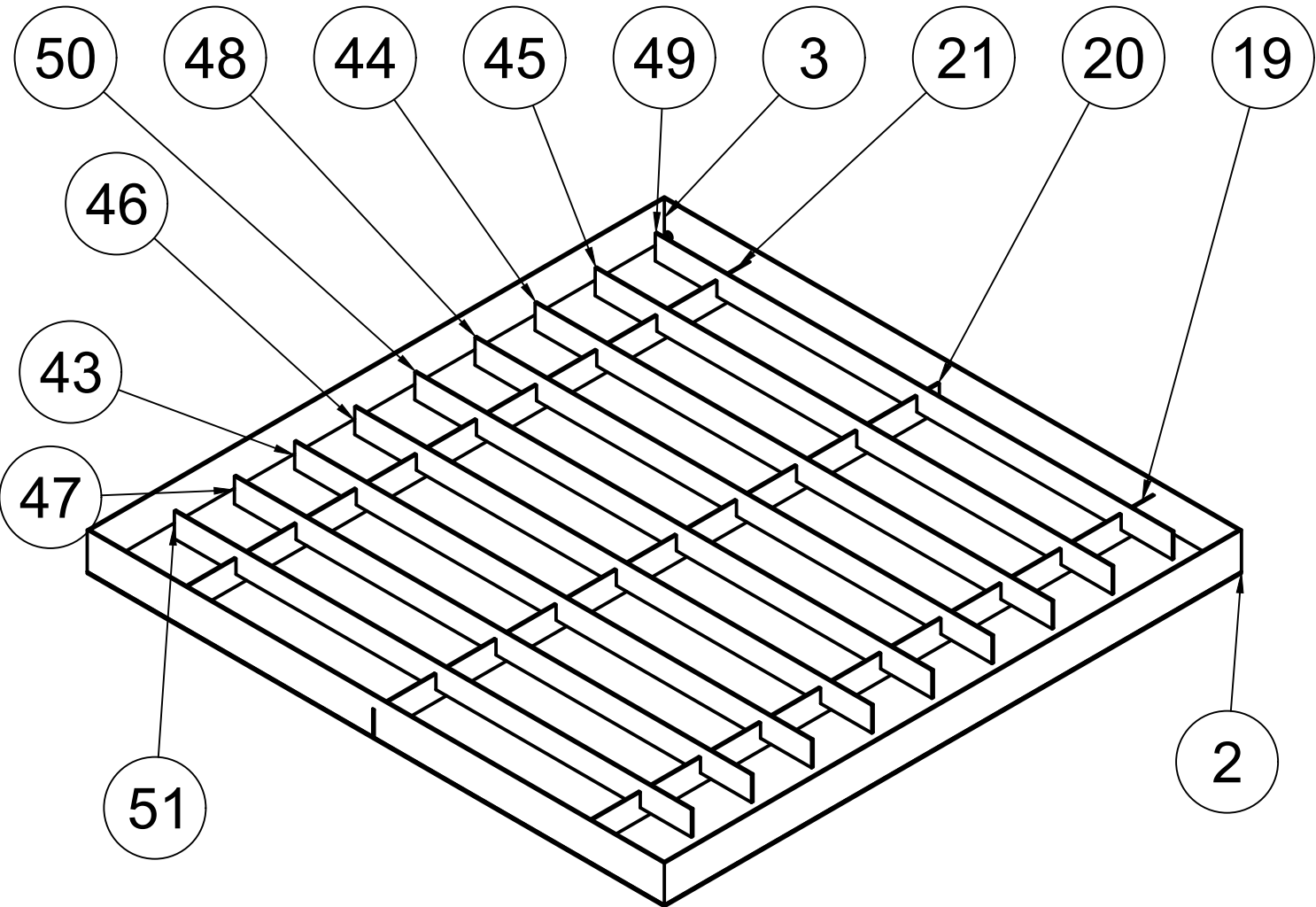
Front View



Right View



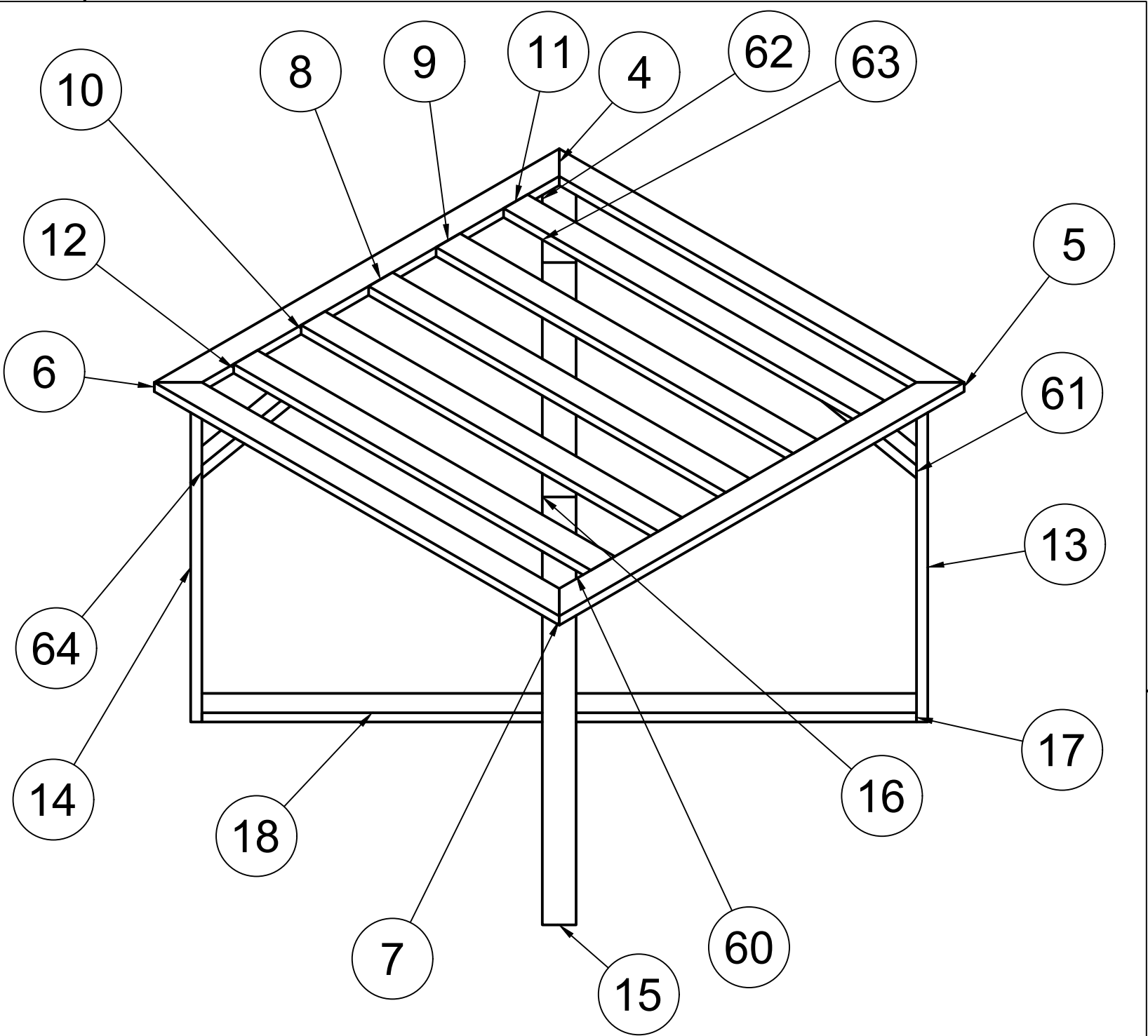
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		TITLE Stainless Steel Water Bed			
APPROVED	SIZE		CODE	DWG NO	REV
CHECKED	B				
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:20	WEIGHT	SHEET 1/12



PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
2	1	WATER TANK BOTTOM		STAINLESS STEEL AISI 304
3	1	WATER TANK WALL		STAINLESS STEEL AISI 304
19	1	BLADE RUNNER 3		STAINLESS STEEL AISI 304
20	1	BLADE RUNNER 2		STAINLESS STEEL AISI 304
21	1	BLADE RUNNER 1		STAINLESS STEEL AISI 304
43	1	BLADE 3		STEEL
44	1	BLADE 7		STEEL
45	1	BLADE 8		STEEL
46	1	BLADE 4		STEEL
47	1	BLADE 2		STEEL
48	1	BLADE 6		STEEL
49	1	BLADE 9		STEEL
50	1	BLADE 5		STEEL
51	1	BLADE 1		STEEL

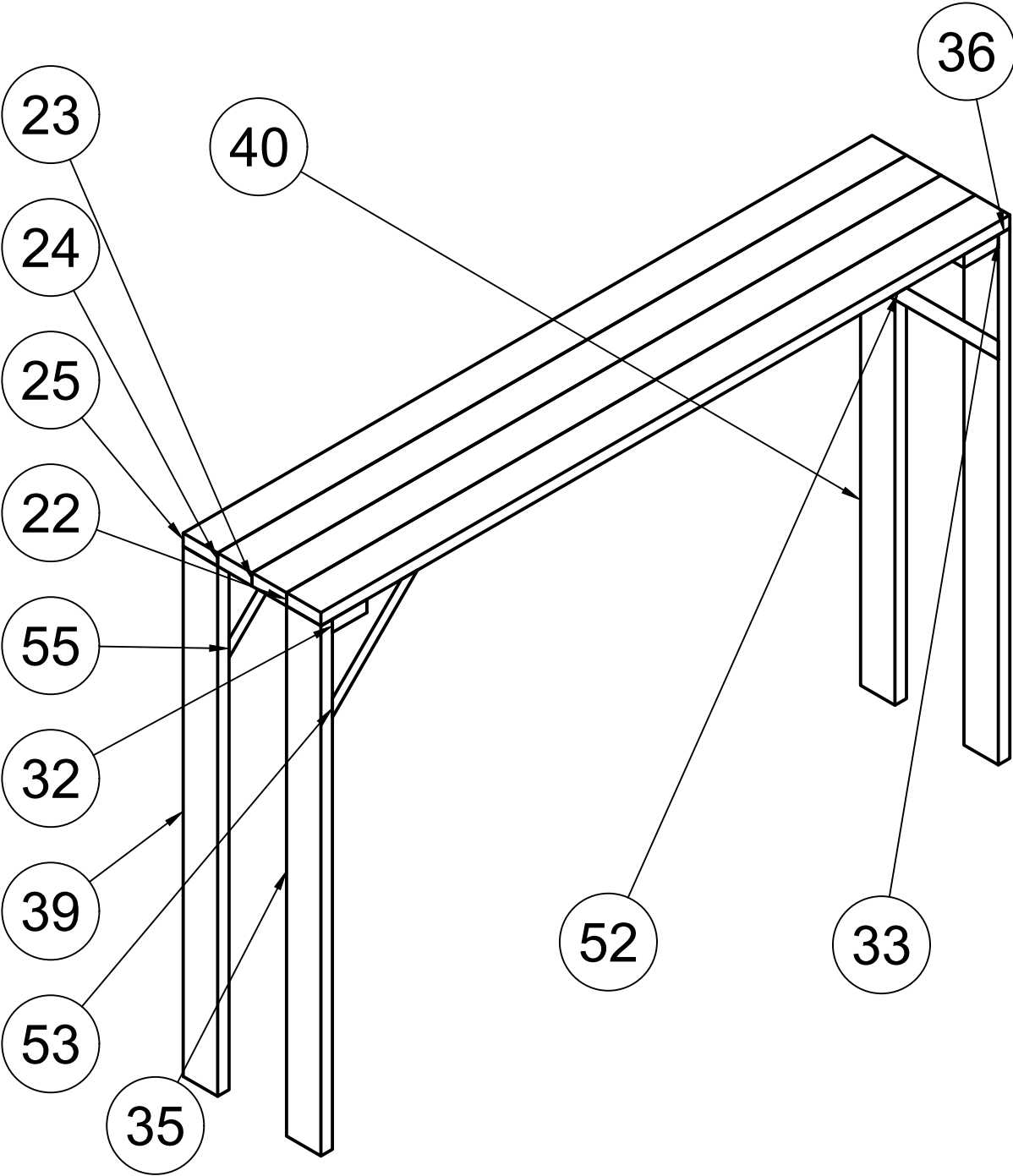
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		TITLE Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	SHEET 2/12

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
4	1	XTABLE EDGE BACK		STEEL
5	1	XTABLE EDGE RIGHT		STEEL
6	1	XTABLE EDGE LEFT		STEEL
7	1	XTABLE EDGE FRONT		STEEL
8	1	XTABLE IN-RUNNER 3		STEEL
9	1	XTABLE IN-RUNNER 4		STEEL
10	1	XTABLE IN-RUNNER 2		STEEL
11	1	XTABLE IN-RUNNER 5		STEEL
12	1	XTABLE IN-RUNNER 1		STEEL
13	1	XTABLE LAG BACK RIGHT		STEEL
14	1	XTABLE LAG FRONT LEFT		STEEL
15	1	XTABLE LAG FRONT RIGHT		STEEL
16	1	XTABLE LONG X		STEEL
17	1	XTABLE SHORT X2		STEEL
18	1	XTABLE SHORT X1		STEEL
60	1	XTABLE LAG SUPPORT FR		STEEL
61	1	XTABLE LAG SUPPORT BR		STEEL
62	1	XTABLE LAG BACK LEFT		STEEL
63	1	XTABLE LAG SUPPORT BL		STEEL
64	1	XTABLE LAG SUPPORT FL		STEEL



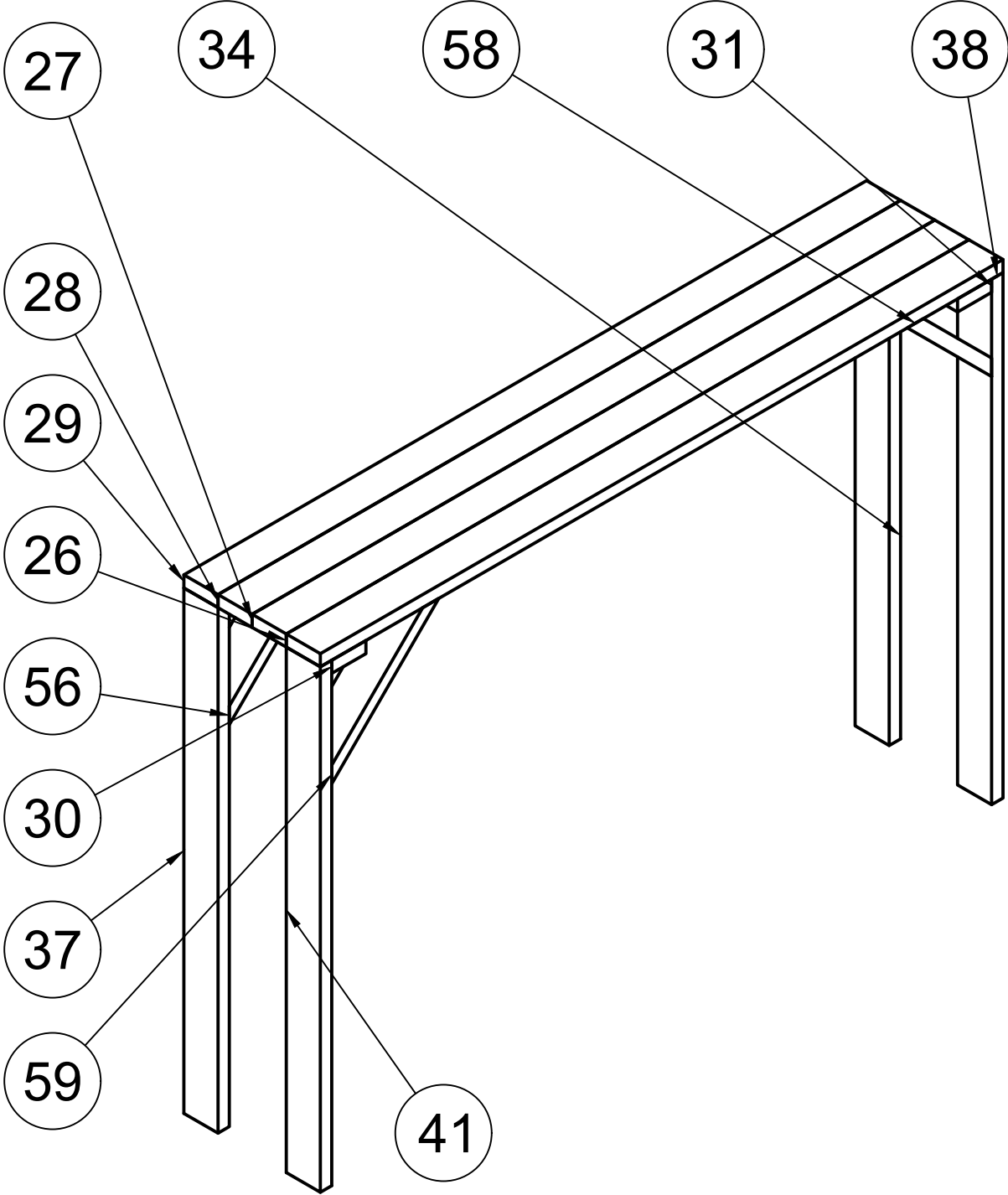
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		TITLE <b>Stainless Steel Water Bed</b>			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	SHEET 3/12

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
22	1	RIGHT TABLE TOP 1		STEEL
23	1	RIGHT TABLE TOP 2		STEEL
24	1	RIGHT TABLE TOP 3		STEEL
25	1	RIGHT TABLE TOP 4		STEEL
32	1	RIGHT TABLE LINK FRONT		STEEL
33	1	RIGHT TABLE LINK BACK		STEEL
35	1	RIGHT TABLE LAG FR		STEEL
36	1	RIGHT TABLE LAG BR		STEEL
39	1	RIGHT TABLE LAG FL		STEEL
40	1	RIGHT TABLE LAG BL		STEEL
52	1	RIGHT TABLE LAG SUPPORT BR		STEEL
53	1	RIGHT TABLE LAG SUPPORT FR		STEEL
54	1	RIGHT TABLE LAG SUPPORT BL		STEEL
55	1	RIGHT TABLE LAG SUPPORT FL		STEEL



		PROJECT			
		AutoCrafter			
		TITLE			
		Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	SHEET 4/12

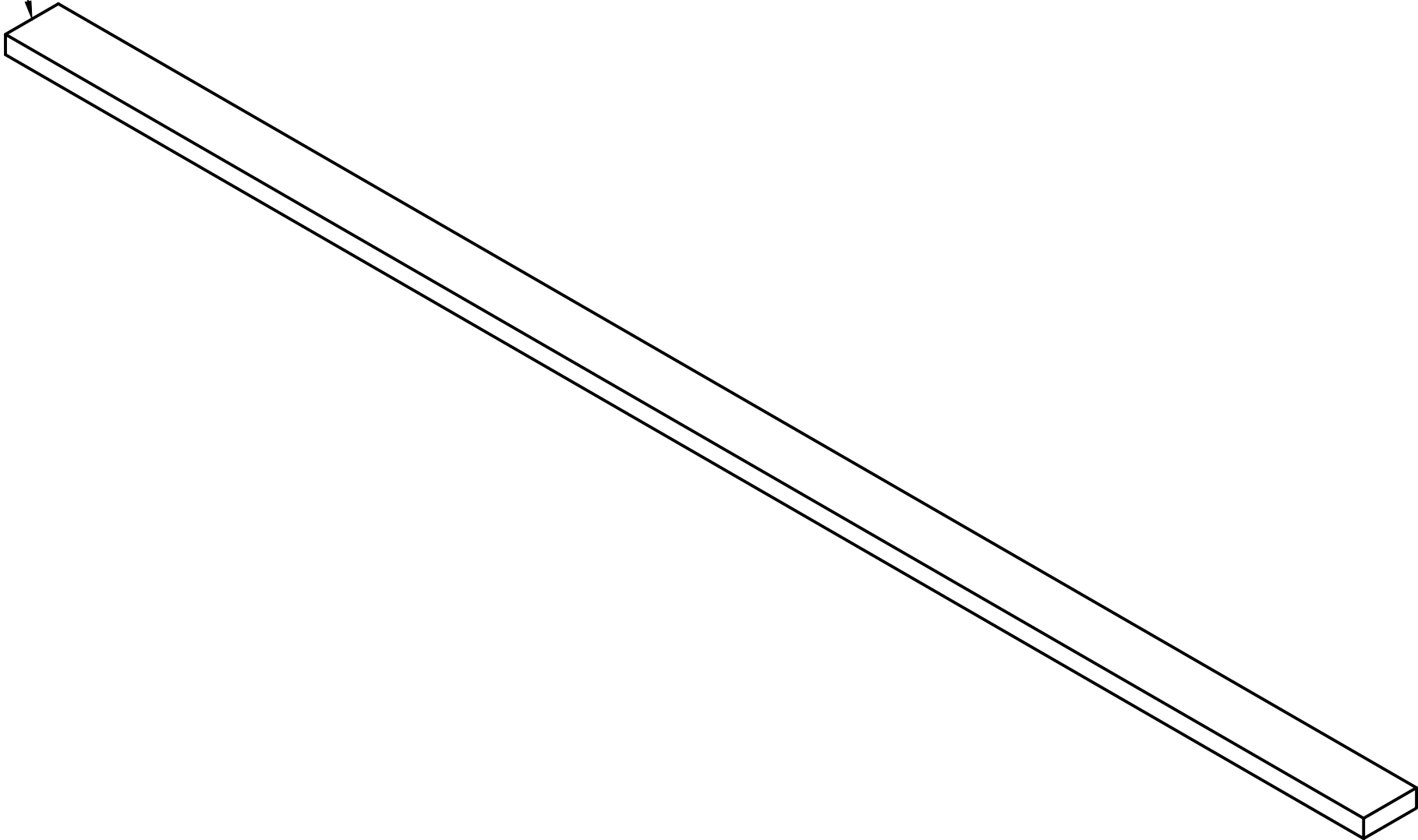
PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
26	1	LEFT TABLE TOP 1		STEEL
27	1	LET TABLE TOP 2		STEEL
28	1	LEFT TABLE TOP 3		STEEL
29	1	LET TABLE TOP 4		STEEL
30	1	LEFT TABLE LINK FRONT		STEEL
31	1	LEFT TABLE LINK BACK		STEEL
34	1	LEFT TABLE LAG LB		STEEL
37	1	LEFT TABLE LAG FL		STEEL
38	1	LEFT TABLE LAG BL		STEEL
41	1	LEFT TABLE LAG RF		STEEL
56	1	LEFT TABLE LAG SUPPORT FL		STEEL
57	1	LEFT TABLE LAG SUPPORT BL		STEEL
58	1	LEFT TABLE LAG SUPPORT BR		STEEL
59	1	LEFT TABLE LAG SUPPORT FR		STEEL



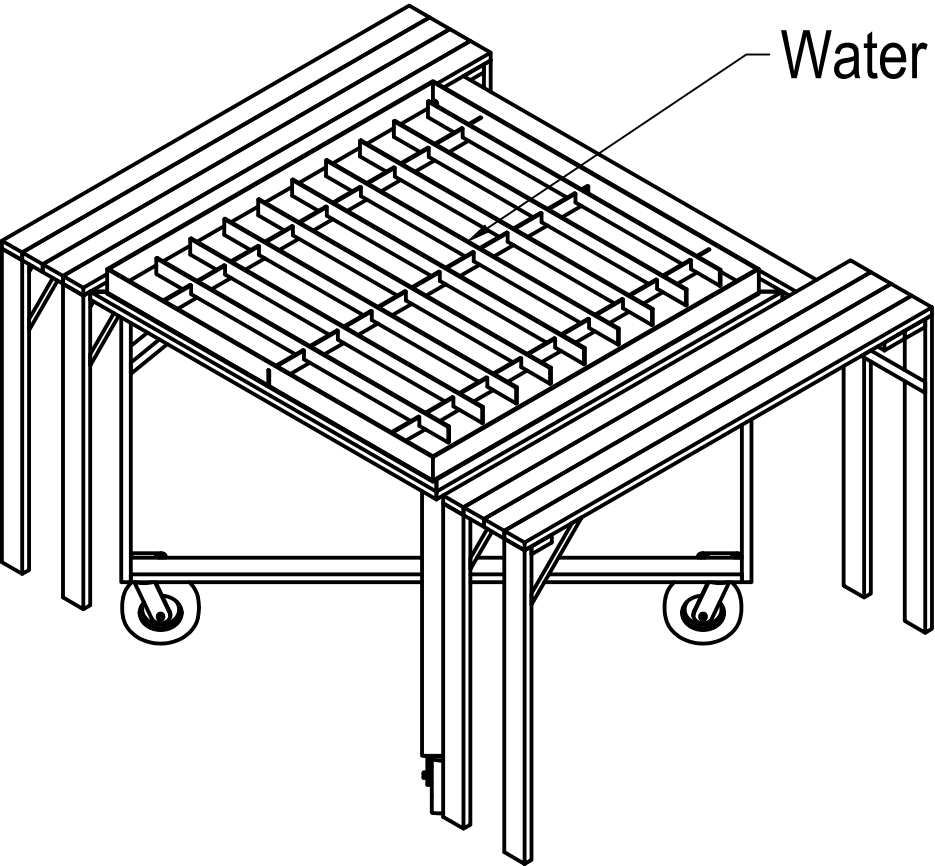
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		TITLE Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:10	WEIGHT	SHEET 5/12

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
42	1	STRUCTURE BEAM		STEEL

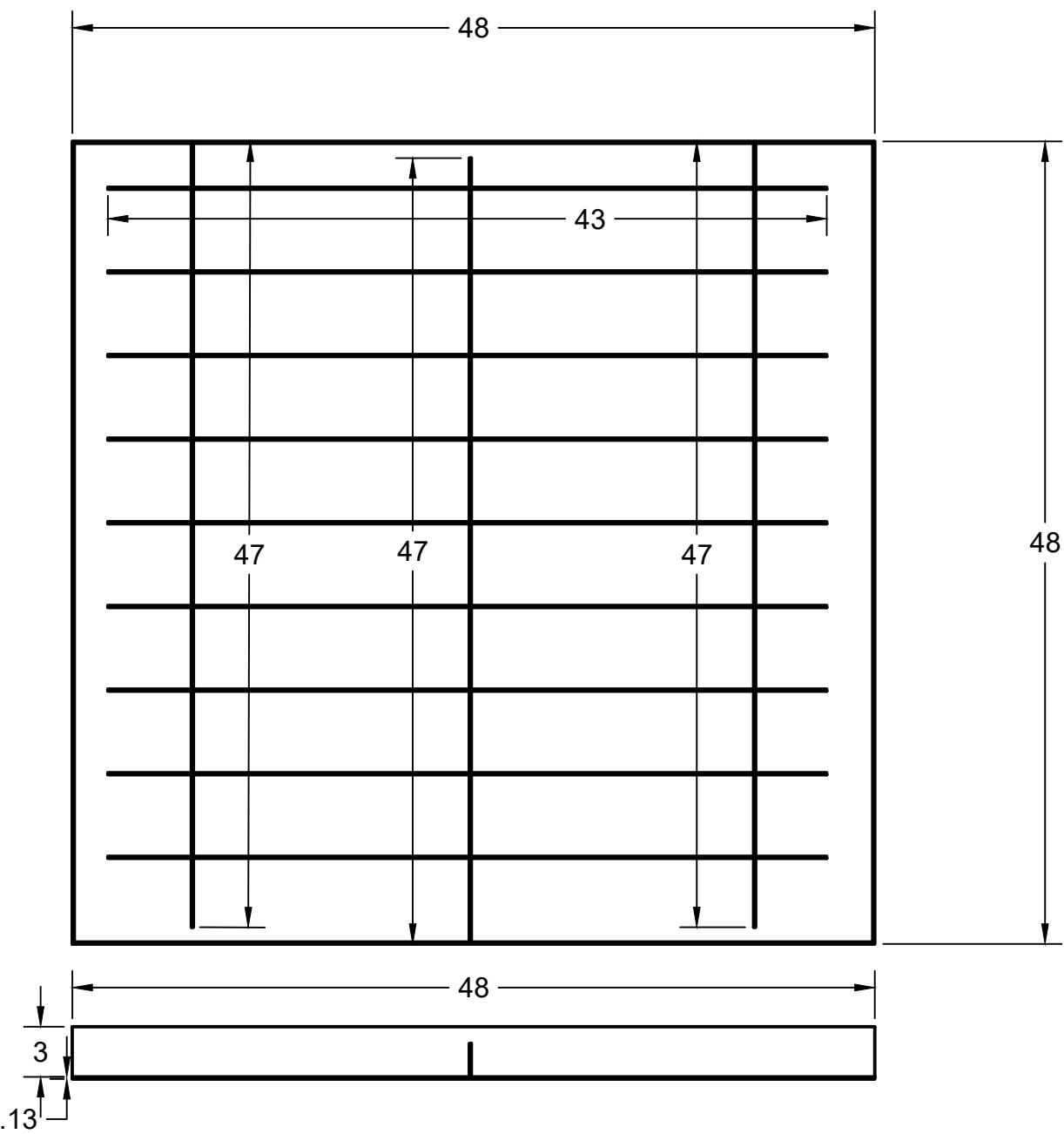
42



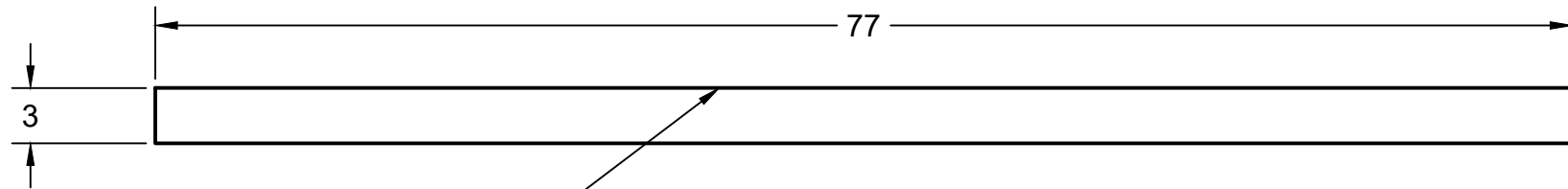
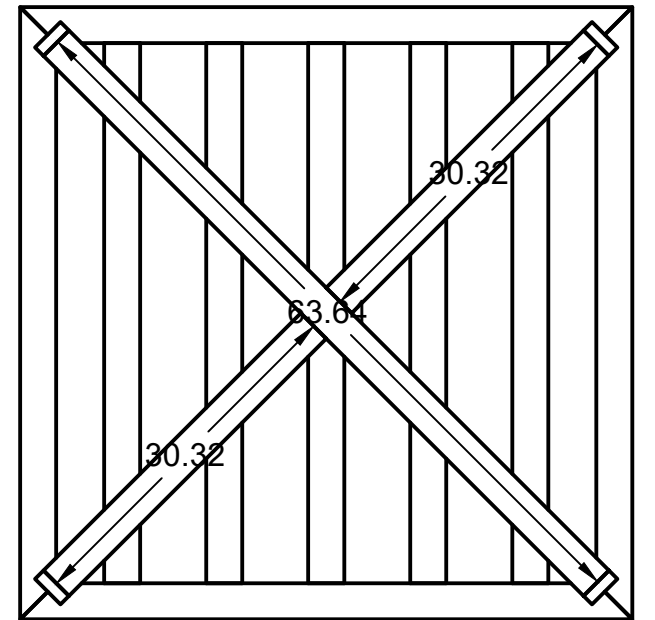
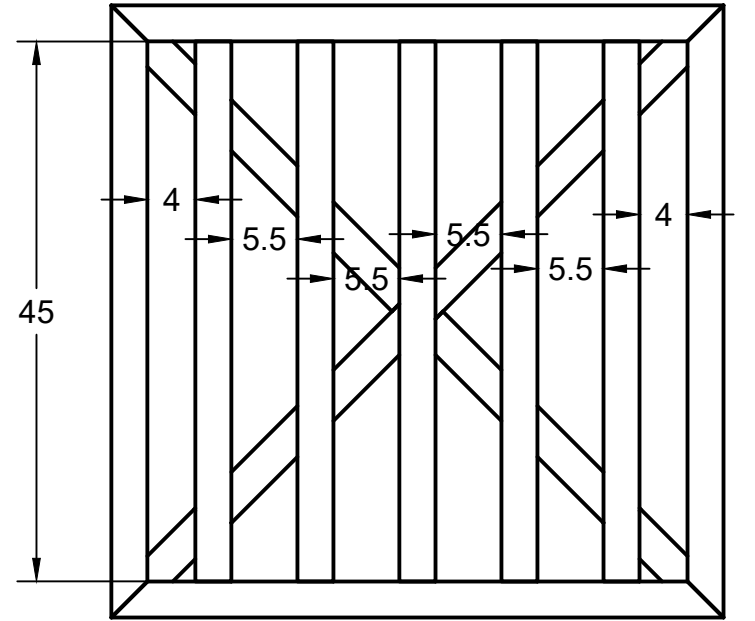
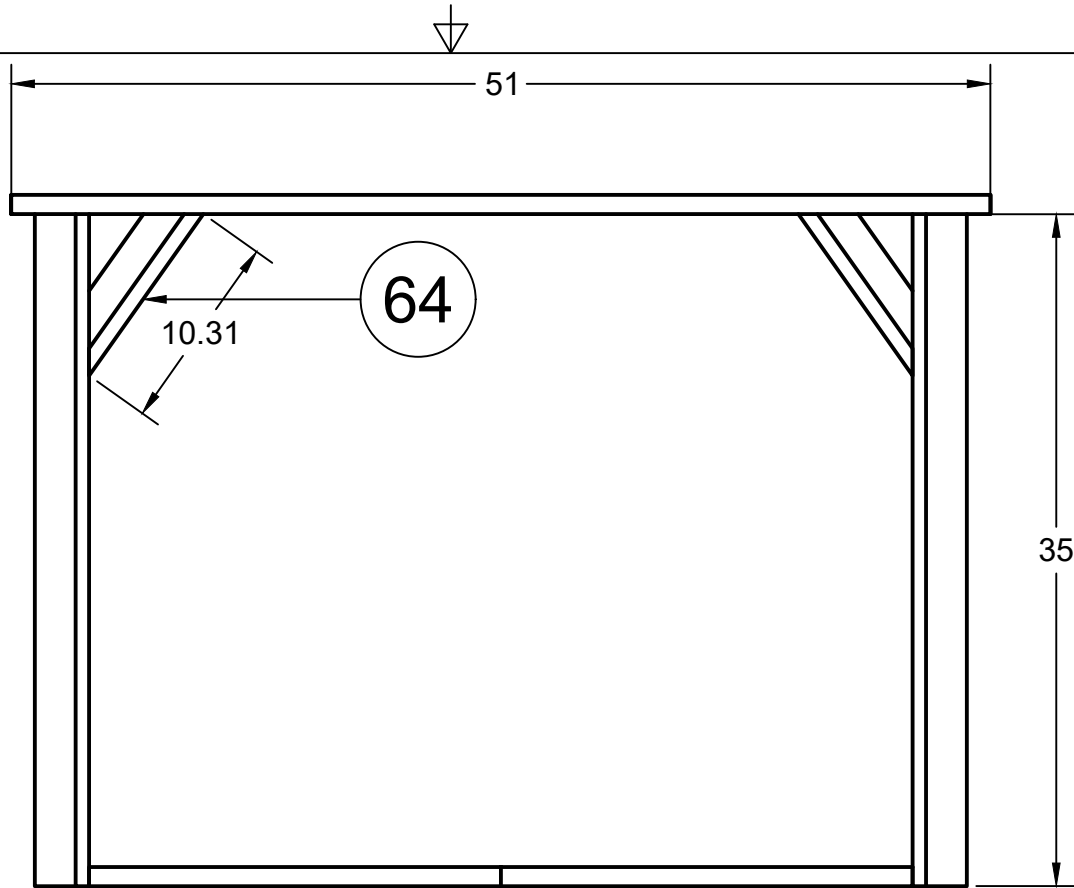
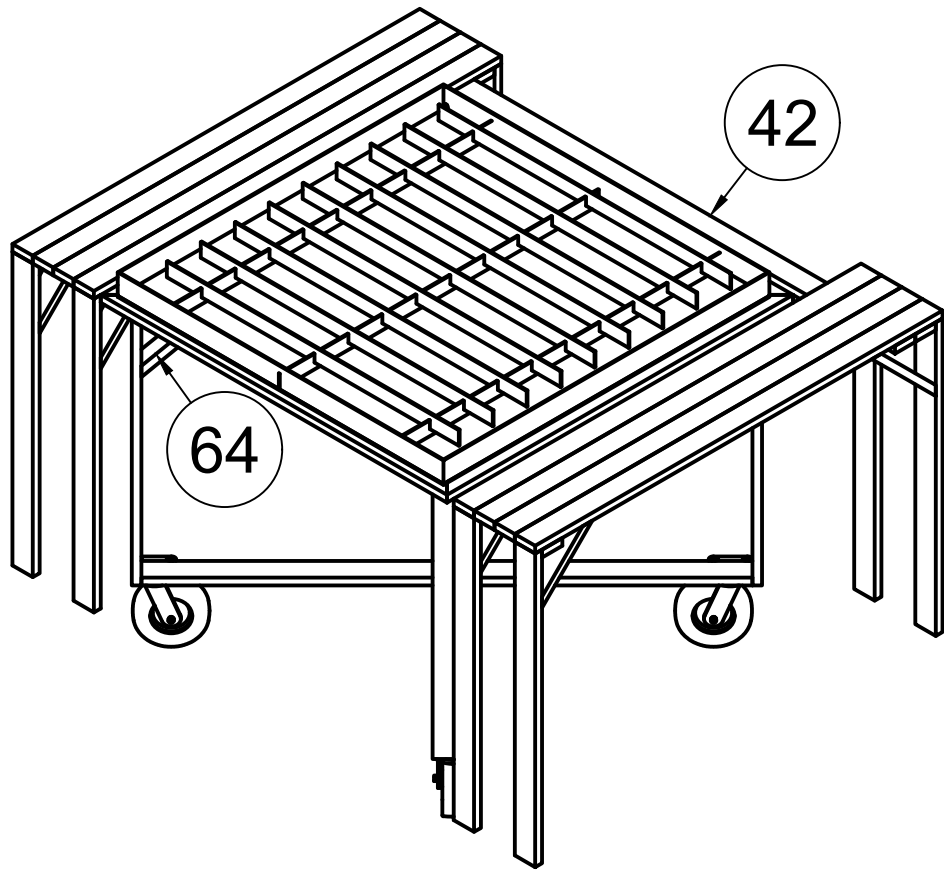
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		AutoCrafter			
		TITLE			
		Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	SHEET 6/12



Water Table



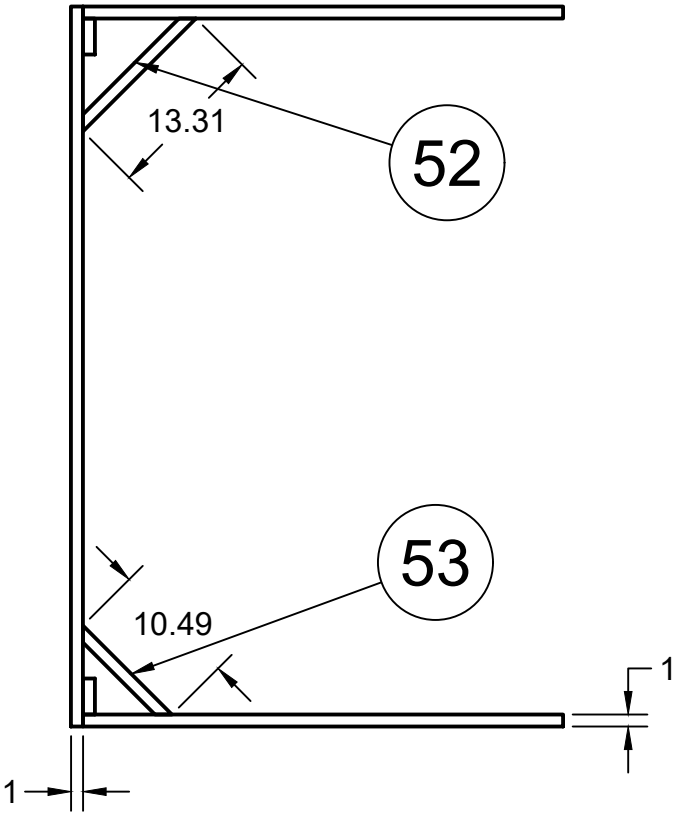
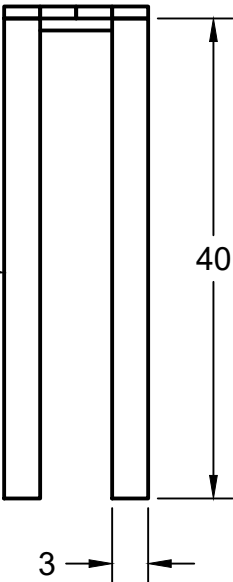
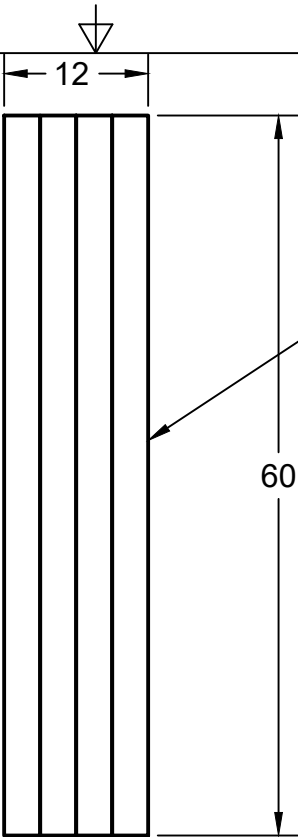
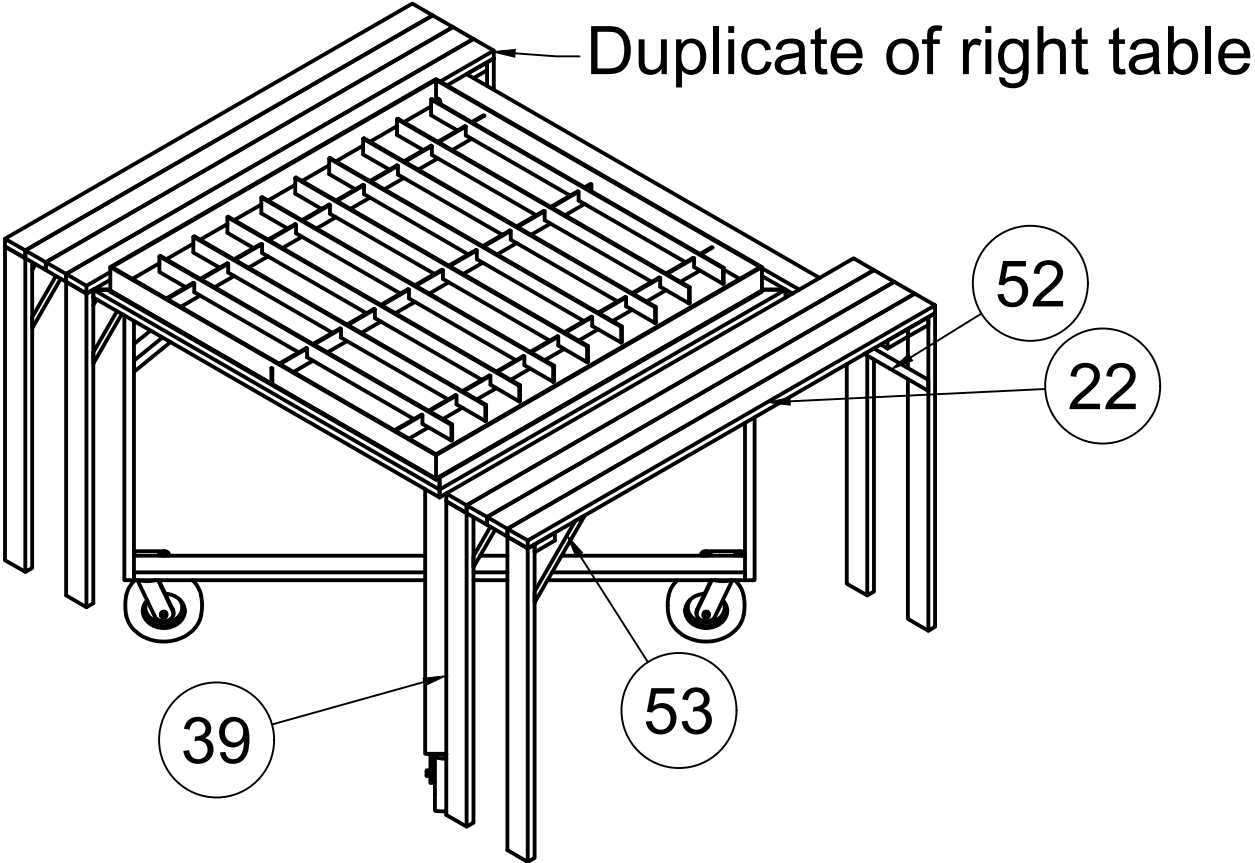
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		AutoCrafter			
		TITLE			
		Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	SHEET 7/12



42

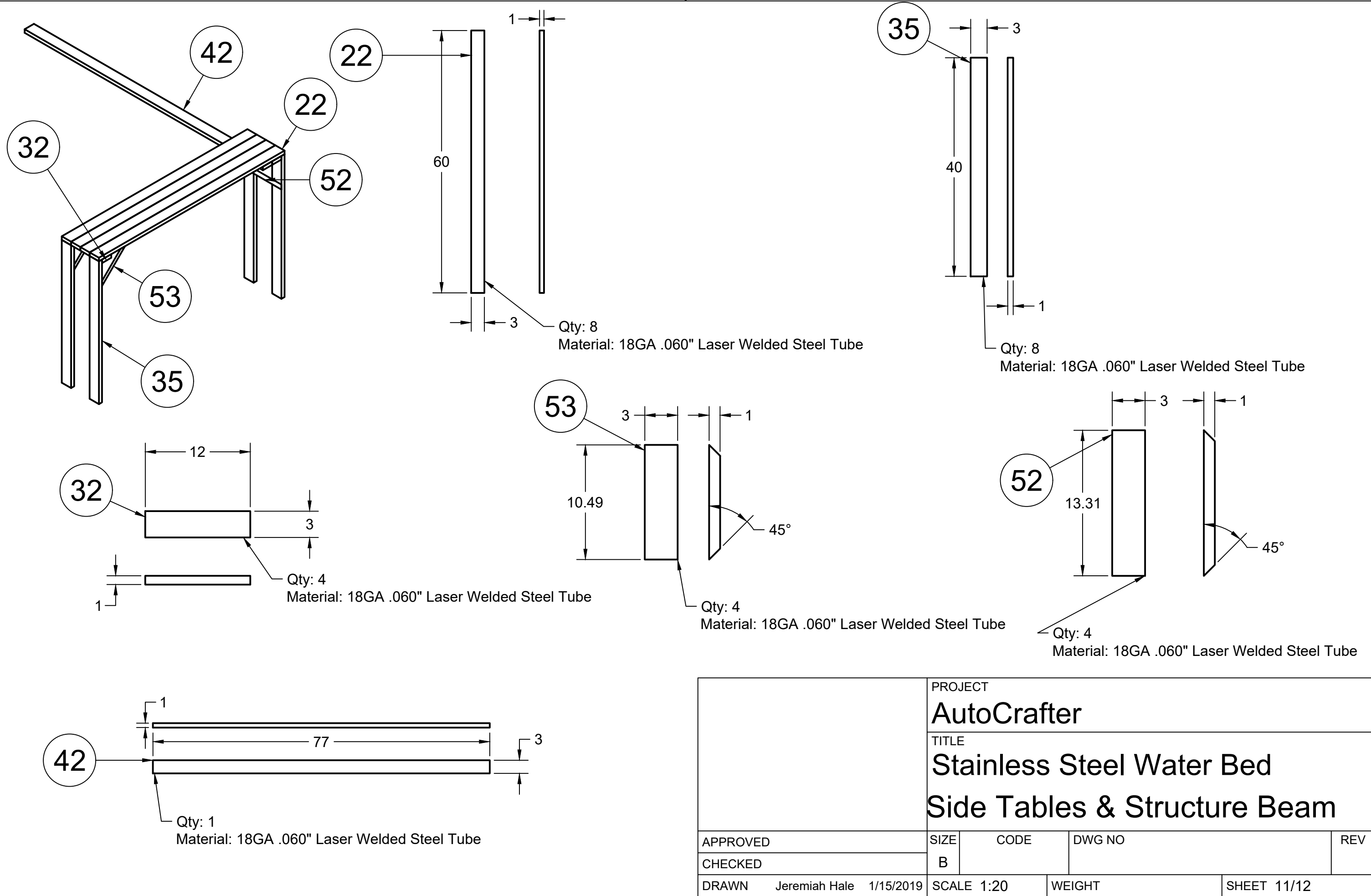
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		TITLE Stainless Steel Water Bed		
APPROVED	SIZE	CODE	DWG NO	REV
CHECKED	B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:20	WEIGHT
				SHEET 8/12

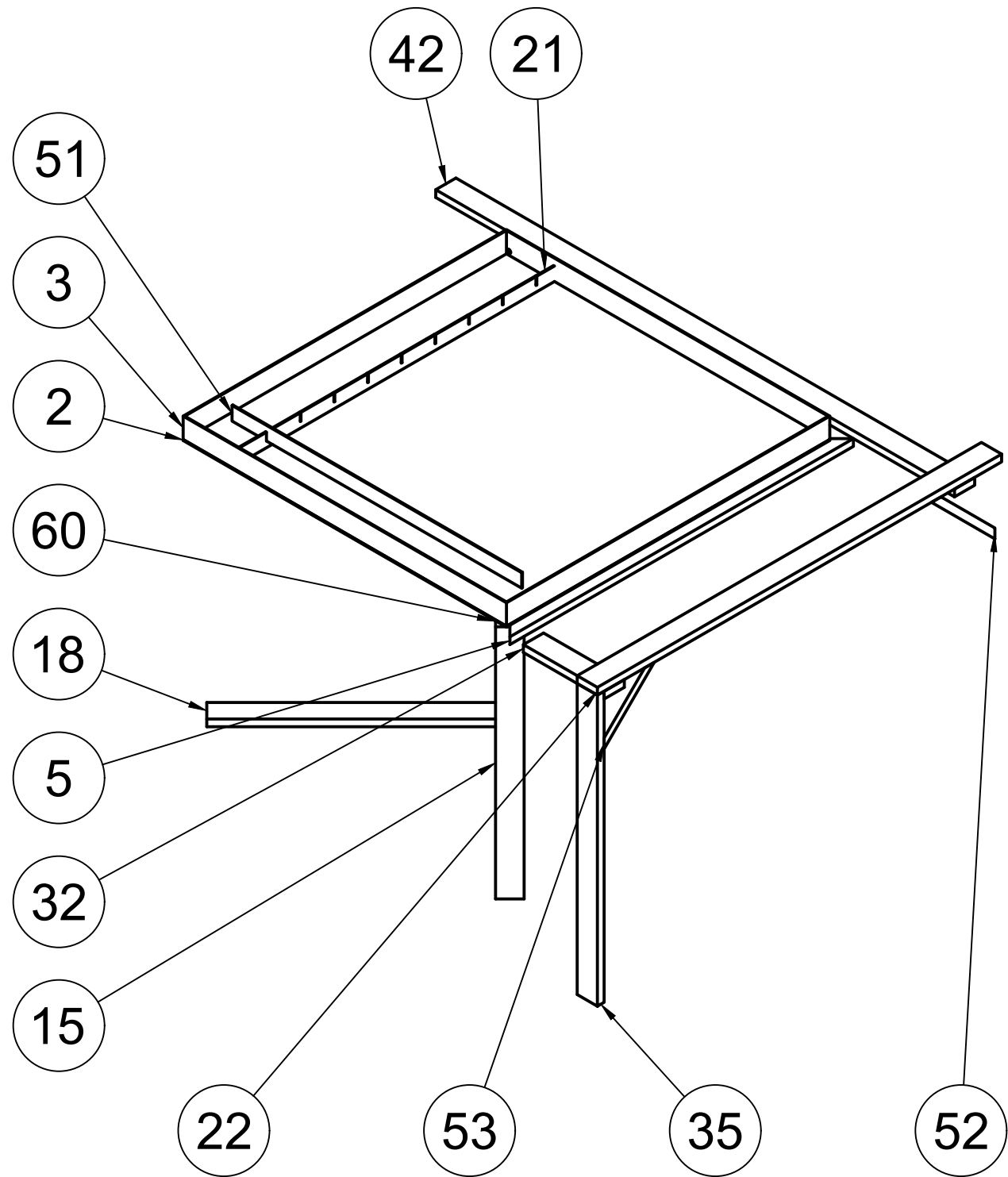




		PROJECT AutoCrafter			
		TITLE Stainless Steel Water Bed			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B			
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:20	WEIGHT	SHEET 9/12







PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	MATERIAL
2	WATER TANK BOTTOM	QTY: 1 18ga 48"x48"	STAINLESS STEEL AISI 304
3	WATER TANK WALL	QTY: 4 18ga 3"x48"	STAINLESS STEEL AISI 304
5	XTABLE EDGE RIGHT	QTY: 4 18ga 3"x1"x51	STEEL
12	XTABLE IN-RUNNER 1	QTY: 5 18ga 3"x1"x45"	STEEL
15	XTABLE LAG FRONT RIGHT	QTY: 4 18ga 3"x1"x35"	STEEL
16	XTABLE LONG X	QTY: 1 18ga 3"x1"x63.64"	STEEL
18	XTABLE SHORT X1	QTY: 2 18ga 3"x1"x30.32"	STEEL
21	BLADE RUNNER 1	QTY: 3 18ga 2"x1"x47"	STAINLESS STEEL AISI 304
22	RIGHT TABLE TOP 1	QTY: 8 18ga 3"x1"x60"	STEEL
32	RIGHT TABLE LINK FRONT	QTY: 4 18ga 3"x1"x12"	STEEL
35	RIGHT TABLE LAG FR	QTY: 8 18ga 3"x1"x40	STEEL
42	STRUCTURE BEAM	QTY: 1 18ga 3"x1"x77"	STEEL
51	BLADE 1	QTY: 9 18ga 2"x43"	STEEL
52	RIGHT TABLE LAG SUPPORT BR	QTY: 4 18ga 3"x1"x13.31"	STEEL
53	RIGHT TABLE LAG SUPPORT FR	QTY: 4 18ga 3"x1"x10.49"	STEEL
60	XTABLE LAG SUPPORT FR	QTY: 4 18ga 3"x1"x11.19"	STEEL

**Raw Materials: aprx 5% extra wast buffer**  
Stainless Steel AISI 304 Bar Stock 2"x12.5' 18ga  
Stainless Steel AISI 304 Bar Stock 3"x16.5' 18ga  
Stainless Steel AISI 304 Sheet 4'x4' 18ga  
Steel Bar Stock 2"x32.25' 18ga  
Steel Tube 3"x1"151' 18ga

	PROJECT				
	AutoCrafter				
	TITLE				
Stainless Steel Water Bed					
Cut Sheet					
APPROVED	SIZE	CODE	DWG NO	REV	
CHECKED	B				
DRAWN	Jeremiah Hale	1/15/2019	SCALE 1:30	WEIGHT	
			SHEET 12/12		